



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3997-17

Job Sheet 175396



Part No: D3997-17

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP rev A 10.01.12 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/11/18	0.00	0.00	Purchasing		AT 18/04/10
110	Packaging	6 pcs		4/11/18	0.00	0.00	Packaging2		APAS 18/04/10
120	QC	6 pcs		4/11/18	0.00	0.00	QC6		DAS 11 APR 2018
130	Packaging	6 pcs		4/11/18	0.00	0.00	Packaging3-2	578006	9.89 APR 11 2018
140	QC21-SA	6 Ea		4/11/18	0.00	0.00	QC21	9.89	9.89

Part Op 100 - Issue P/O: 39510

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/04/10 ***

DAS
13 APR 04 2018
9.89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-17P	Placard	6 pcs (1 ea)	100-Purchasing	5059481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-17P	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 9:23 AM dart.lavoie.chantal

Container No. 0000100



Placard

PART NO: D3997 – 17

Serial No/Batch: S059489

Revision:

Operation: Packaging

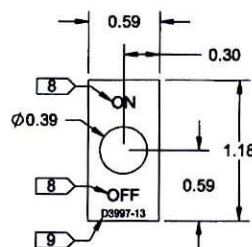
Change No:

Mfg Date: 04/10/18

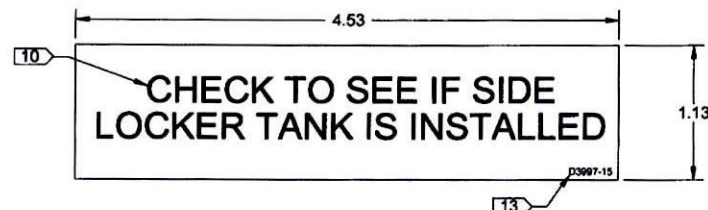
Job No: 175396

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-13	JCA-M47-P7
D3997-15	JCA-M47-P8
D3997-17	JCA-M47-P9
D3997-19	JCA-M47-P10

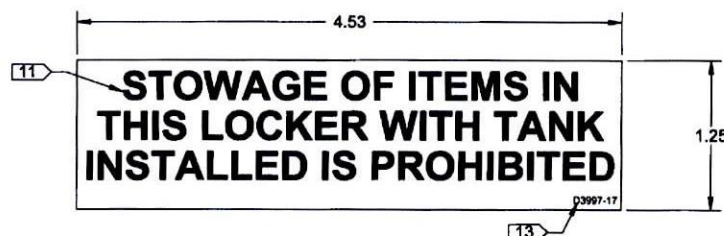
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-13	AROUND FUEL PUMP ON/OFF SWITCH
D3997-15	ON BAGGAGE LOCKER OUTER SURFACE BELOW RELEASE BUTTON
D3997-17	ON TANK OUTBOARD SURFACE
D3997-19	AT VENT LINE OUTLET ON AIRCRAFT



D3997-13 PLACARD



D3997-15 PLACARD



D3997-17 PLACARD



D3997-19 PLACARD

- NOTES:**
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-13 ON SHEET 3
 - 7) WEIGHT: LESS THAN 0.01 LBS
 - 8) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 10) 22 PT FONT, BLACK TEXT ON WHITE BACKGROUND
 - 11) 24 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
 - 12) 18 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
 - 13) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND

RELEASED
2014-06-11

APPROVED	DESIGN	HS	DART AEROSPACE LTD	
	DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	AP	DRAWING NO.	REV. B
	MFG. APPR.	JLM	D3997	SHEET 3 OF 6
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	PLACARD	NTS
DATE	13.11.05		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039510**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039510

PO Date: 4/4/18

Due Date: 4/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 11 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2268P			Placard D2268 As Per Dwg D2268 Rev. B	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175394											
2	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	4/12/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
Line Item Note job no. 175395											
3	D3997-3P			Placard	Firmed	4/12/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Line Item Note job no. 175393											
4	D3997-17P			Placard	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175396											
5	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175397											

Grand Total: \$400.00

Order Notes

cad At 18/64/10

DAS
11
9-89

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039510

Packing Slip N°:

W00# 22336

Part N°:

Serial N°:

Description:

D2268P, D3428-1P,
D3997-3P, D3997-17P, D4385-1P.

Quantity:

6, 12, 6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:



Title:

office administrator

DATE:

April 09.18